

Epoxy Glass G11.

General Information:

G11 Epoxy glass is manufactured from fine weave woven glass cloth, impregnated with epoxy resin and laminated at elevated pressures and temperatures.

The resultant product has similar properties to G10. However displays greater mechanical properties particularly at elevated temperature to $155\,^{\circ}\text{C}$.

Applications:

Motor/generator slot wedges and packers, fabricated components in electrical switchgear, high frequency applications and in corrosive atmospheres.

| Electrical& Mechanical | | Values |
|---|-------------------|------------------------------------|
| Impact Strength parallel to laminations(charpy) | Normal Conditions | 33MPa |
| Flexural Strength | Normal Conditions | 606MPa |
| | 155℃ | 347 MPa |
| Insulation resistance after immersion in water | D-24/23 | 1.2x10 ⁷ M Ω |
| Dielectric strength perpendicular to laminations. | | 25.2MV/m |
| (In transformer oil @90±2°C,1mm thick) | | |
| Breakdown voltage parallel to laminations. | | 41.3KV |
| (In transformer oil @90 $\pm 2^{\circ}$ C) | | |
| Permittivity(48-62Hz) | | ≤5.5 |
| Permittivity(1MHz) | | 4.96 |
| Dissipation factor(48-62Hz) | | ≤0.40 |
| Dissipation factor(1MHz) | | 0.014 |
| Water Absorption | D-24/23 | 19mg |
| | 1.6mm thick | |
| Density | | 1.70-1.90mg |
| Flammability | Class | FVO |
| Physical | | _ |
| Colour | | Nature Green |
| Standard Thickness | | 0.1mm-100mm |
| Sheet Size | | 1020x1212mm/915x1220mm/1020x2020mm |

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